REPAIR
INSTRUCTIONS & GENERAL INFORMATION

Professional protective fabrics are designed and tested, to withstand demanding environments or critical working conditions. In addition to routine care, repair is an essential part of maintaining the maximum service life of your professional protective products.

In the following, general information regarding the temporary and permanent repair of protective garments can be found. Deviations of repair requirements can occur depending on the product and the manufacturer. Please contact your manufacturer to receive product specific instructions.

GARMENTS – TEMPORARY REPAIR

Temporary repairment is meant to overcome small damages to your professional GORE-TEX garments during a mission.

The patches are NOT a permanent repair. The garments are still considered damaged.

If you have applied a temporary repair patch, contact your manufacturer or an approved repair service provider at the earliest possible time after your mission.

REQUIREMENTS

Equipment:

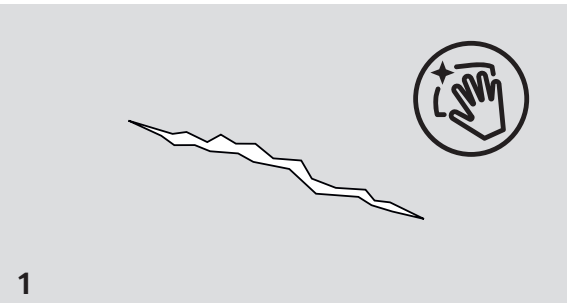
- Iron, a protective sheet (e.g. baking paper).

Materials:

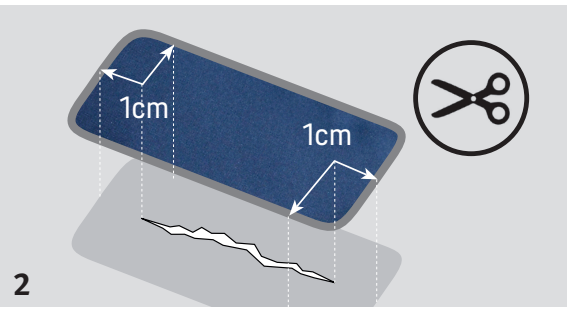
- Materials can be found in corresponding repair kits provided by your repair kit manufacturer.
- Only where non-GORE-TEX laminates are used, non-GORE material can be utilized for repair.
- Only GORE-SEAM® tape of the same specification as the main body GORE-SEAM® tape must be used.
- When repairing GORE-TEX or High-Visibility GORE-TEX clothing, it should be ensured that only GORE-TEX laminates that comply with the appropriate norms, must be used.

TEMPORARY REPAIRMENT INSTRUCTIONS

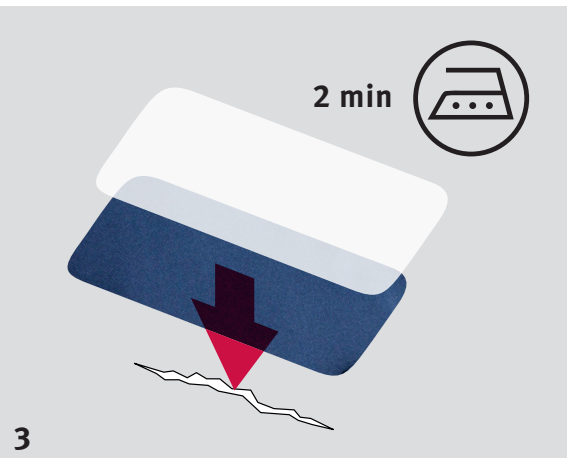
Follow the manufacturers' instructions provided within the repair kits.
If additional information is needed, please contact the manufacturer.



STEP 1: Make sure that the damaged area to which the repair patch is to be applied is **clean and dry**.



STEP 2: Cut the repair patch to the appropriate size and round of the corners. The **patch** should **overlap the damaged area** by at least **1 cm** all around.



STEP 3: Put the repair patch onto the damaged area. If possible, **apply pressure and heat** onto the repair patch with an iron (settings: 3 dots; no steam). Make sure to put a **protective sheet** (e.g., baking paper) between iron and repair patch.

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